



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0405.005

DVS ZERT hereby certifies that the company

**PPS Group a.s.  
Tajovského 7  
962 12 Detva  
SLOVAKIA**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 29.08.2018 until 08.09.2021

Düsseldorf, 29.08.2018  
Place and date of issue

Dipl.-Ing. Flégl  
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2015.0405.005

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 3 - 50 mm	BW
	1.3	t = 1.4 - 4 mm	-
	3.1, 3.2	t = 3 - 24 mm	-
	8	t = 1.05 - 12 mm	-
138	1.2, 3.1	t = 3 - 24 mm	-
141	1.3	t = 2 - 2.6 mm	BW
	1.3	t = 2 - 4 mm	FW
	8	t = 1.05 - 1.95 mm	BW
	8	t = 1.5 - 3 mm	FW

### Area of Application:

- New construction of assemblies and components for rail vehicles
- except design

### Responsible Welding Coordinator(s):

Dipl.-Ing. Ján Orság (IWE) born: 19.08.1958

### Deputy with equal rights:

Dipl.-Ing. Golian Rastislav (IWE) born: 19.09.1984

### Representative:

Ondrej Bariak (EWS) born: 15.05.1962  
 Jaroslav Kmet (EWP) born: 17.02.1964  
 Pavel Koziar (IWP) born: 17.05.1961  
 Peter Nociar (IWS) born: 25.04.1962

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 1473 for Dipl.-Ing. Ján Orság, Dipl.-Ing. Rastislav Golian and Peter Nociar exist.

### registration ON EN15085:

DVSZERT/15085/CL1/405/1/15

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.